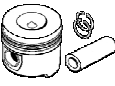



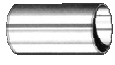




CONTINENTAL ENGINE PARTS

Tel: 713-864-7084

Fax: 713-864-5190

CONTINENTAL ENGINE PARTS: F124				
BORE: 3.000"	4 Cyl	Gas	NOTES: Listing Also Includes A4124, F4124, LF124, PF124 Engine Models	
APPLICATION:	Combines: Clipper Massey Ferguson; Forklifts & Power Units; Tractors: V, VC, VI, VO Case; 20 Cockshutt & E2 Co-op Thru # 962; Tractors: 20, 21 (Colt), 81, 101 Jr Massey Harris;			
	QTY	ITEM #	DESCRIPTION	Included in Kit
	1	985245	Out-of-Frame Kit	Kit #2
 3-1/8 1-1/4	4	181334	STD Piston Assembly (3-1/8 1-1/4 Grooves)	1
	4	181335	.020 Piston Assembly (3-1/8 1-1/4 Grooves)	
	4	181336	.030 Piston Assembly (3-1/8 1-1/4 Grooves)	
	4	181337	.040 Piston Assembly (3-1/8 1-1/4 Grooves)	
	4	181338	.060 Piston Assembly (3-1/8 1-1/4 Grooves)	
 3-1/8 1-1/4	1	181341	STD Ring Set (3-1/8 1-1/4)	1
	1	181342	.020 Ring Set (3-1/8 1-1/4)	
	1	181343	.030 Ring Set (3-1/8 1-1/4)	
	1	181344	.040 Ring Set (3-1/8 1-1/4)	
	1	181345	.060 Ring Set (3-1/8 1-1/4)	
 3-1/8 1-3/16	1	101166	STD Ring Set (3-1/8 1-3/16)	
	1	101167	.020 Ring Set (3-1/8 1-3/16)	
	1	101168	.030 Ring Set (3-1/8 1-3/16)	
	1	101169	.040 Ring Set (3-1/8 1-3/16)	
	1	101171	.060 Ring Set (3-1/8 1-3/16)	
 3-3/32 1-1/4	1	101172	STD Ring Set (3-3/32 1-1/4)	
	1	101173	.020 Ring Set (3-3/32 1-1/4)	
	1	101174	.030 Ring Set (3-3/32 1-1/4)	
	1	101175	.040 Ring Set (3-3/32 1-1/4)	
	1	101176	.060 Ring Set (3-3/32 1-1/4)	
	4	101177	Notched Repair Liner (3.1905" OD / 7.500" OAL)	
	4	101178	Notched Repair Liner (3.253" OD / 7.500" OAL)	
	4	101179	Universal Repair Liner (3.1905" OD / 9.250" OAL)	
	4	101181	Universal Repair Liner (3.253" OD / 9.250" OAL)	
	1	281372	STD Rod Bearing Set (2-LH & 2-RH)	1
	1	281373	.010 Rod Bearing Set (2-LH & 2-RH)	
	1	281374	.020 Rod Bearing Set (2-LH & 2-RH)	
	1	281375	.030 Rod Bearing Set (2-LH & 2-RH)	
	1	281376	.040 Rod Bearing Set (2-LH & 2-RH)	
	1	281377	.060 Rod Bearing Set (2-LH & 2-RH)	
 Single Flange Front Washer Optional	1	281396	STD Main Bearing Set wo/Thrust Washer	
	1	281397	.010 Main Bearing Set wo/Thrust Washer	
	1	281398	.020 Main Bearing Set wo/Thrust Washer	
	1	281399	.030 Main Bearing Set wo/Thrust Washer	
	1	281316	Thrust Washer	

CONTINENTAL ENGINE PARTS: F124

	QTY	ITEM #	DESCRIPTION	Included in Kit
 Flangeless Front Washers Optional	1	281411	STD Main Bearing Set wo/Thrust Washers	
	1	281412	.010 Main Bearing Set wo/Thrust Washers	
	1	281413	.020 Main Bearing Set wo/Thrust Washers	
	1	281414	.030 Main Bearing Set wo/Thrust Washers	
	1	281415	.040 Main Bearing Set wo/Thrust Washers	
	1	281416	Thrust Washer Set	
	 Flangeless Front Washers Included	1	281421	STD Main Bearing Set w/Thrust Washers
1		281422	.010 Main Bearing Set w/Thrust Washers	
1		281423	.020 Main Bearing Set w/Thrust Washers	
1		281424	.030 Main Bearing Set w/Thrust Washers	
1		281425	.040 Main Bearing Set w/Thrust Washers	
	1	381319	Head Gasket Set	
	1	381323	Head Gasket	
	8	301138	Positive Valve Seals "Recommended"	
	1	381318	Full Gasket Set w/Seals	1
	1	381333	Tappet Cover Gasket	
	1	321318	Manifold Gasket	
	1	321335	Timing Cover Set: Except Towmotor	
	1	321336	Timing Cover Set: Towmotor	
	1	381322	Pan Gasket Set	
	1	381261	Front Crank Seal	
	1	301123	Front Wear Sleeve	
	1	381321	Rear Crank Seal Set	
	4	281283	Pin Bushing (Split Bushing / .915" OD)	
	4	281286	Pin Bushing (Full Round Solid Bushing / .915" OD)	
	4	281284	.0055 Oversize Pin Bushing (Full Round Solid / .9205" OD)	
	4	281431	Pin Bushing, Early Rods (1.063" OD)	
	4	281432	.010 Oversize Pin Bushing, Early Rods (1.073" OD)	
	1	281433	Cam Bushing Set	
	8	781195	Rod Bolt	
	8	781196	Rod Nut	
	1	581247	Camshaft: Tractors (Cast / Solid Nose / 3 Bolt Thrust Plate)	
	1	581248	Camshaft (Cast / Solid Nose / 2 Bolt Thrust Plate)	
	1	581249	Camshaft (Cast / Hollow Nose / 2 Bolt Thrust Plate)	
	1	581251	Camshaft (Steel / Solid Nose / 2 Bolt Thrust Plate)	
	1	581252	Camshaft (Steel / Hollow Nose / 2 Bolt Thrust Plate)	
	1	581253	Cam Thrust Plate (2 Bolt)	
	1	581254	Cam Thrust Plate (3 Bolt)	
	1	591125	Cam Key (5/32" x 5/8")	
	1	581255	Cam Nut (3/4" NF Special)	
	1	581256	Cam Nut (7/8")	
	1	581257	Cam Nut (1")	

CONTINENTAL ENGINE PARTS: F124

	QTY	ITEM #	DESCRIPTION	Included in Kit	
	8	581258	STD Tappet		
	8	581259	.001 Oversize Tappet		
	8	581261	.002 Oversize Tappet		
	8	581262	.003 Oversize Tappet		
	8	581263	.005 Oversize Tappet		
	4	481261	Exhaust Valve (Drilled Stem / 1.203" Head)		
	4	481263	Exhaust Valve (Drilled Stem / 1.328" Head)		
	4	481264	Exhaust Valve (Stepped 5/16" Tip / Grooved / 1.203" Head)		
	4	481265	Exhaust Valve (Grooved Stem / 1.203" Head / Stellite)		
	4	481267	Exhaust Valve (Taper Groove / 1.203" Head / Free Rotating)		
	4	481268	Exhaust Valve (Taper Groove / 1.328" Head / Free Rotating)		
	4	481262	Intake Valve (Drilled Stem / 1.520" Head)		
	8	481275	Intake & Exhaust Valve Guide (.343" ID) (1)		
	4	481276	Exhaust Valve Guide, w/Free Rotating Valves (.375" ID)		
	8	481168	Valve Spring		
	4	481169	Exhaust Valve Rotator		
	8	481172	Valve Keeper, Use w/Drilled Stem (Pin Type Lock)		
	16	481171	Valve Keeper, Use w/481265 & 481266 Valves (Taper Lock)		
	8	481278	Valve Keeper, Use w/Free-Rotating Ex Valves		
	8	481279	Valve Retainer, w/Pin Type Lock		
	4	481281	Intake Retainer, w/Taper Lock Keeper		
	4	481282	Stem Cap, Free-Rotating Exhaust Valve		
		4	401146	STD Exhaust Seat, w/1.203" Valve (1.087"x1.348"x .200")	
		4	481212	.010 Exhaust Seat, w/1.203" Valve (1.087"x1.358"x .200")	
4		401132	STD Exhaust Seat, w/1.328" Valve (1.187 x 1.442" x .219")		
4		401161	.010 Exhaust Seat, w/1.328" Valve (1.187 x 1.452" x .219")		
4		401128	STD Intake Seat (1.375 x 1.630" x .219")		
4		401162	.010 Intake Seat (1.375 x 1.640" x .219")		
	1	581264	Cam Gear, F400H310 (48 Tooth / 1.000" Hub Length)		
	1	581265	Cam Gear, F400H405 (Hardened / 48 Tooth / 1.000" Hub)		
	1	581267	Cam Gear, F400H227 (Hardened / 48 Tooth / 1.187" Hub)		
	1	581268	Cam Gear, F124H302 (48 Tooth / .906" Hub w/Gov)		
	1	581269	Cam Gear, F124H401 (Hardened / 48 T / .906" Hub w/Gov)		
	1	581271	Crank Gear, D600H300 (24 Tooth)		
	1	581272	Crank Gear, F400H326 (Hardened / 24 Tooth)		
	1	581273	Idler Gear, F400H3240 (39 Tooth / Bushing Type)		
	1	581274	Idler Gear, F209H3011 (43 Tooth)		
	1	581275	Fan Drive Gear, F209H303 (20 Tooth)		
	1	581277	Pump Gear, F400H321 (36 Tooth)		
	1	581278	Pump Gear, F400H330 (29 Tooth)		
	1	581279	Pump Gear, F400H337 (24 Tooth)		
	1	581282	Accessory Drive Gear, F162H200 (24 Tooth)		
48 T Cam Gear	1	581283	Cam Gear, F400H403 (Hardened / 56 Tooth)		
	1	581284	Cam Gear, F400H406 (Hardened / 56 Tooth)		
	1	581287	Crank Gear, F226H202 (Hardened / 28 Tooth)		
	1	581288	Crank Gear, F600H317 (Hardened / 28 Tooth)		
	1	581289	Crank Gear, F400H334 (28 Tooth)		
	1	581292	Idler Gear, F600H321 (50 Tooth / Bearing Type)		
56 T Cam Gear	1	581292	Idler Gear, F600H321 (50 Tooth / Bearing Type)		

(1)8 - 301138 Valve Seals Recommended

