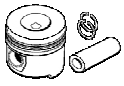
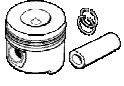
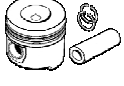
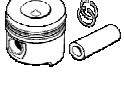



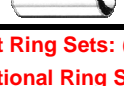


# CONTINENTAL ENGINE PARTS

Tel: 713-864-7084







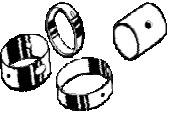

Fax: 713-864-5190

CONTINENTAL ENGINE PARTS: F226/F227				
BORE: 3.3125"	6 Cyl	Gas	NOTES: Flat Head Engine / Listing Also Includes F6226, PF226 Engine Models	
APPLICATION:	Combines: 25, 33, 35, 40 Oliver; Crawlers: AG6 Oliver; Forklifts & Power Units; Tractors: 101 Senior, 44-6 Massey Harris;			
	QTY	ITEM #	DESCRIPTION	Included in Kit
	1	985246	Out-of-Frame Kit: F226 & PF226	Kit #1
 <b>Cast Aluminum</b> 2-3/32 2-5/32	6	181241	STD Piston Assembly (2-3/32 2-5/32 Grooves)	1
	6	181346	.020 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181347	.030 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181348	.040 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181349	.060 Piston Assembly (2-3/32 2-5/32 Grooves)	
 <b>Forged</b> 2-3/32 2-5/32	6	181351	STD Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181352	.020 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181353	.030 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181354	.040 Piston Assembly (2-3/32 2-5/32 Grooves)	
	6	181355	.060 Piston Assembly (2-3/32 2-5/32 Grooves)	
 <b>Cast Aluminum</b> 1-5/64 2-3/32 1-1/4	6	181356	STD Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)	
	6	181357	.020 Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)	
	6	181358	.030 Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)	
	6	181359	.040 Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)	
	6	181361	.060 Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)	
 <b>Forged</b> 1-148 2-1/8 1-1/4	6	181362	STD Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)	
	6	181363	.020 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)	
	6	181364	.030 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)	
	6	181365	.040 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)	
	6	181366	.060 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)	
 2-3/32 2-5/32	6	101182	STD Ring Set (2-3/32 2-5/32)	1
	6	101183	.020 Ring Set (2-3/32 2-5/32)	
	6	101184	.030 Ring Set (2-3/32 2-5/32)	
	6	101185	.040 Ring Set (2-3/32 2-5/32)	
	6	101186	.060 Ring Set (2-3/32 2-5/32)	
 1-5/64 2-3/32 1-1/4	6	101187	STD Ring Set (1-5/64 2-3/32 1-1/4)	
	6	101188	.020 Ring Set (1-5/64 2-3/32 1-1/4)	
	6	101189	.030 Ring Set (1-5/64 2-3/32 1-1/4)	
	6	101191	.040 Ring Set (1-5/64 2-3/32 1-1/4)	
	6	101192	.060 Ring Set (1-5/64 2-3/32 1-1/4)	
 1-148 2-1/8 1-1/4	6	101193	STD Ring Set (1-.148 2-1/8 1-1/4 Grooves)	
	6	101194	.020 Ring Set (1-.148 2-1/8 1-1/4 Grooves)	
	6	101195	.030 Ring Set (1-.148 2-1/8 1-1/4 Grooves)	
	6	101196	.040 Ring Set (1-.148 2-1/8 1-1/4 Grooves)	
	6	101197	.060 Ring Set (1-.148 2-1/8 1-1/4 Grooves)	
 3-1/8 1-1/4	1	181367	STD Ring Set (3-1/8 1-1/4)	
	1	181368	.020 Ring Set (3-1/8 1-1/4)	
	1	181369	.030 Ring Set (3-1/8 1-1/4)	
	1	181371	.040 Ring Set (3-1/8 1-1/4)	
	1	181372	.060 Ring Set (3-1/8 1-1/4)	
	6	101198	Universal Repair Liner (3.503" OD / 9.250" OAL)	
	6	101199	Universal Repair Liner (3.5655" OD / 9.250" OAL)	


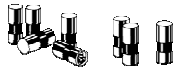




**Opt Ring Sets:** (4-1/8 1-1/4) 101211-101215 / (1-3/32 2-1/8 1-1/4 1-5/32) 101216-101219 / (1-.118 2-1/8 1-1/4) 101221-101225

**Optional Ring Sets:** (2-5/32 2-1/8 1-1/4) STD & .030 Only 101226 & 101227 / (3-1/8 1-1/4 1-5/32) STD Only 101228

## CONTINENTAL ENGINE PARTS: F226/F227




	QTY	ITEM #	DESCRIPTION	Included in Kit
 <p><b>F226</b> <b>Early F227</b> Rod #1/3/5-RH Tang Rod #2/4/6-LH Tang</p>	1	281434	STD Rod Bearing Set (3-LH & 3-RH)	<b>1</b>
	1	281435	.002 Rod Bearing Set (3-LH & 3-RH)	
	1	281436	.010 Rod Bearing Set (3-LH & 3-RH)	
	1	281437	.020 Rod Bearing Set (3-LH & 3-RH)	
	1	281438	.030 Rod Bearing Set (3-LH & 3-RH)	
	1	281439	.040 Rod Bearing Set (3-LH & 3-RH)	
	1	281441	.050 Rod Bearing Set (3-LH & 3-RH)	
	1	281442	.060 Rod Bearing Set (3-LH & 3-RH)	
 <p><b>Late F227</b> All 6 Rods-RH Tang</p>	6	281387	STD Rod Bearing	
	6	281388	.002 Rod Bearing	
	6	281389	.010 Rod Bearing	
	6	281391	.020 Rod Bearing	
	6	281392	.030 Rod Bearing	
	6	281393	.040 Rod Bearing	
	6	281394	.050 Rod Bearing	
	6	281395	.060 Rod Bearing	
 <p>Flangeless Front Thrust <b>F226</b></p>	1	281443	STD Main Bearing Set w/Thrust Washers	<b>1</b>
	1	281444	.010 Main Bearing Set w/Thrust Washers	
	1	281445	.020 Main Bearing Set w/Thrust Washers	
	1	281446	.030 Main Bearing Set w/Thrust Washers	
	1	281447	.040 Main Bearing Set w/Thrust Washers	
	1	281448	Front Thrust Washer (.126" Thick)	
	1	281449	Rear Thrust Washer (.095" Thick)	
 <p>Flanged Rear Main <b>F227</b></p>	1	281451	STD Main Bearing Set	
	1	281452	.010 Main Bearing Set	
	1	281453	.020 Main Bearing Set	
	1	281454	.030 Main Bearing Set	
	1	281455	.040 Main Bearing Set	
	1	281456	.060 Main Bearing Set	
	1	281457	Cam Bushing Set: Except CF6226	
	1	381337	Full Gasket Set w/Seals: F226 & PF226	<b>1</b>
	1	381338	Full Gasket Set w/Seals: F6226	
	1	381325	Full Gasket Set w/Seals: F227	
	1	381339	Head Gasket Set: F226, F6226, PF226	
	1	381326	Head Gasket Set: F227	
	1	381341	Manifold Gasket Set (Rectangular Exhaust Ports)	
	1	381328	Manifold Gasket Set (Oval Exhaust Ports)	
	1	381329	Tappet Cover Gasket Set	
	1	381331	Pan Gasket Set	
	1	381261	Front Crank Seal "For Wear Sleeve Use 301123"	
	1	381321	Rear Crank Seal Set	
	6	281283	Pin Bushing (Split Bushing / .915" OD)	
	6	281286	Pin Bushing (Full Round Solid Bushing / .915" OD)	
	6	281284	.0055 Oversize Pin Bushing (Full Round Solid / .9205" OD)	
	6	281431	Pin Bushing, Early Rods (1.063" OD)	
	6	281432	.010 Oversize Pin Bushing, Early Rods (1.073" OD)	
	1	281457	Cam Bushing Set: Except CF6226	
	12	781195	Rod Bolt	
	12	781196	Rod Nut	

## CONTINENTAL ENGINE PARTS: F226/F227

	QTY	ITEM #	DESCRIPTION	Included in Kit
	1	581312	Camshaft (Cast / Solid Nose / 3 Bolt Thrust Plate)	
	1	581294	Camshaft (Steel / Solid Nose / 3 Bolt Thrust Plate)	
	1	581295	Camshaft (Cast / Solid Nose / 2 Bolt Thrust Plate)	
	1	581296	Camshaft (Cast / Hollow Nose / 2 Bolt Thrust Plate)	
	1	581297	Camshaft (Steel / Solid Nose / 2 Bolt Thrust Plate)	
	1	581298	Camshaft (Steel / Hollow Nose / 2 Bolt Thrust Plate)	
	1	581253	Cam Thrust Plate (2 Bolt)	
	1	581254	Cam Thrust Plate (3 Bolt)	
	1	581256	Cam Nut (7/8")	
	1	581257	Cam Nut (1")	
	12	581258	STD Tappet	
	12	581259	.001 Oversize Tappet	
	12	581261	.002 Oversize Tappet	
	12	581262	.003 Oversize Tappet	
	12	581263	.005 Oversize Tappet	
 F226 / Early F227	6	481261	Exhaust Valve (Drilled Stem / 1.203" Head)	
	6	481263	Exhaust Valve (Drilled Stem / 1.328" Head)	
	6	481285	Ex Valve (Full 11/32" Stem / .406" Grv To Tip / 1.328" Head)	
	6	481287	Ex Valve (Full 11/32" Stem / .250" Grv To Tip / 1.328" Head)	
	6	481268	Exhaust Valve (Taper Groove / 1.328" Head / Free Rotating)	
	6	481262	Intake Valve (Drilled Stem / 1.520" Head)	
	6	481266	Intake Valve (Stepped 5/16" Tip / Grooved / 1.516" Head)	
	6	481286	In Valve (Full 11/32" Stem / .406" Grv To Tip / 1.520" Head)	
 Late F227	6	481288	In Valve (Full 11/32" Stem / .250" Grv To Tip / 1.516" Head)	
	6	481271	Exhaust Valve (Full 11/32" Grooved Stem / 1.203" Head)	
	6	481272	Ex Valve (Full 11/32" Grooved Stem / 1.203" Head / Stellite)	
	6	481273	Ex Valve, LP (Full 11/32" Grv Stem / 1.203" Hd / Stellite)	
 F226 / Early F227	6	481274	In Valve (Full 11/32" Grv Stem / .290" Grv-Tip / 1.516" Hd)	
	12	481289	Intake & Exhaust Valve Guide (.343" ID x 2.563" OAL) (1)	
	6	481291	Exhaust Valve Guide, w/Free Rotating Valves (.375" ID)	
	12	481292	Valve Spring, Used wo/Rotator (1.968" Free Length)	
	6	481293	Valve Spring, Used w/Rotator (1.781" Free Length)	
	6	481196	Exhaust Valve Rotator, Use w/481285 & 481287 Valves	
	12	481295	Valve Keeper, Use w/Drilled Stem (Pin Type / .627" OAL)	
	24	481198	Valve Keeper, Use w/481285 & 481286 Valves (Taper Lock)	
	12	481171	Valve Keeper, Use w/481266 Valve (Taper Lock)	
	6	481294	Valve Retainer, w/ 481295 Pin Type Lock	
 Late F227	12	481275	Intake & Exhaust Valve Guide (.343" ID x 2.313" OAL) (1)	
	12	481168	Valve Spring	
	6	481196	Exhaust Valve Rotator	
	6	481283	Exhaust Valve Rotator Assembly (Rotator & Spring)	
	24	481198	Valve Taper Lock Keeper (Half)	
	6	481284	Intake Retainer	

(1)12 - 301138 Valve Seals Recommended

## CONTINENTAL ENGINE PARTS: F226/F227

	QTY	ITEM #	DESCRIPTION	Included in Kit
	6	401146	STD Exhaust Seat, w/1.203" Valve (1.087"x1.348"x .200")	
	6	401132	STD Exhaust Seat, w/1.328" Valve (1.187 x 1.442" x .219")	
	6	401128	STD Intake Seat (1.375 x 1.630" x .219")	
	1	581264	Cam Gear, F400H310 (48 Tooth / 1.000" Hub Length)	
	1	581265	Cam Gear, F400H405 (Hardened / 48 Tooth / 1.000" Hub)	
	1	581267	Cam Gear, F400H227 (Hardened / 48 Tooth / 1.187" Hub)	
	1	581268	Cam Gear, F124H302 (48 Tooth / .906" Hub w/Gov)	
	1	581269	Cam Gear, F124H401 (Hardened / 48 T / .906" Hub w/Gov)	
	1	581271	Crank Gear, D600H300 (24 Tooth)	
	1	581272	Crank Gear, F400H326 (Hardened / 24 Tooth)	
	1	581273	Idler Gear, F400H3240 (39 Tooth / Bushing Type)	
	1	581274	Idler Gear, F209H3011 (43 Tooth)	
	1	581299	Idler Gear, F209H2011 (50 Tooth)	
	1	581275	Fan Drive Gear, F209H303 (20 Tooth)	
	1	581276	Pump Gear, F209H200 (36 Tooth)	
	1	581313	Pump Gear, F227H301 (28 Tooth)	
	1	581279	Pump Gear, F400H337 (24 Tooth)	
	1	581281	Pump Gear, F600H318 (34 Tooth)	
	1	581282	Accessory Drive Gear, F162H200 (24 Tooth)	
		1	581283	Cam Gear, F400H403 (Hardened / 56 Tooth)
1		581284	Cam Gear, F400H406 (Hardened / 56 Tooth)	
1		581285	Cam Gear, F400H418, Bearing Type Idler (Hardened / 56 T)	
1		581286	Cam Gear, F209H203 (56 Tooth)	
1		581287	Crank Gear, F226H202 (Hardened / 28 Tooth)	
1		581288	Crank Gear, F600H317 (Hardened / 28 Tooth)	
1		581289	Crank Gear, F400H334 (28 Tooth)	
1		581292	Idler Gear, F600H321 (50 Tooth / Bearing Type)	
1		581315	Idler Gear, F400H4101 (55 Tooth)	
1		581293	Pump Gear, F600H319, Bearing Type Idler (34 Tooth)	
1	581311	Pump Gear, F209H202, Bearing Type Idler (42 Tooth)		
F6226 Chain & Sprocket Kit	1	581316	Chain & Sprocket Kit, Early (1.00" Chain / 1.281" Crank OD)	
	1	581317	Chain & Sprocket Kit, Late (.750" Chain / 1.281" Crank OD)	
	1	681141	Oil Pump (Cast Gear / Screen Mounts Against Pump Cover)	
	1	681142	Oil Pump (Steel Gear / Screen Mounts Against Pump Cover)	
	1	681161	Oil Pump (Cast Gear / Screen Mounts 1 1/2" Below Cover)	
	1	681162	Oil Pump (Steel Gear / Screen Mounts 1 1/2" Below Cover)	
	1	681155	Oil Pump Kit, OEM Pumps w/Cast Drive Gear	
	1	681156	Oil Pump Kit, OEM Pumps w/Steel Drive Gear	
	1	681157	Cast Drive Gear "Use w/Cast Camshafts"	
	1	681158	Steel Drive Gear "Use w/Steel Camshafts"	
	1	681149	Oil Pump Screen (Mounts Against Pump Cover)	
	1	681187	Oil Pump Screen (Mounts On Studs 1 1/2" Below Cover)	
	1	681159	Oil Pump Drive Shaft Support Bushing "Fits in Block"	
Miscellaneous Parts	1	281294	Thrust Adjustment Shim Package (.002 & .008 Shims)	
	1	781199	Crankshaft Thrust Plate: Engines w/Front Thrust Bearing	
	1	711171	Cam Plug (1.500")	
	6	711172	Block Plug (1.375")	
	1	881171	Water Pump, w/Double Groove Pulley (F400K422 Cast #)	
	1	881156	Thermostat (180 Degree)	

