## CONTINENTAL ENGINE PARTS

**BORE:** 3.3125"  
**6 Cyl**  |  **Gas**  | **NOTES:** Flat Head Engine / Listing Also Includes F6226, PF226 Engine Models

### APPLICATION:

- Combines: 25, 33, 35, 40 Oliver; Crawlers: AG6 Oliver; Forklifts & Power Units; Tractors: 101 Senior, 44-6 Massey Harris;

### QTY | ITEM # | DESCRIPTION | Included in Kit
--- | --- | --- | ---
1 | 985246 | Out-of-Frame Kit: F226 & PF226 | Kit #1

### Cast Aluminum

- **2-3/32 2-5/32**
- **6 181241** STD Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181346** .020 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181347** .030 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181348** .040 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181349** .060 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181351** STD Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181352** .020 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181353** .030 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181354** .040 Piston Assembly (2-3/32 2-5/32 Grooves)
- **6 181355** .060 Piston Assembly (2-3/32 2-5/32 Grooves)

### Forged

- **2-3/32 2-5/32**
- **6 181356** STD Piston Assembly (1-5/64 2-3/32 1-1/4 Grooves)
- **6 181357** .020 Piston Assembly (1-5/64 2-3/2 1-1/4 Grooves)
- **6 181358** .030 Piston Assembly (1-5/64 2-3/2 1-1/4 Grooves)
- **6 181359** .040 Piston Assembly (1-5/64 2-3/2 1-1/4 Grooves)
- **6 181361** .060 Piston Assembly (1-5/64 2-3/2 1-1/4 Grooves)
- **6 181362** STD Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181363** .020 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181364** .030 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181365** .040 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181366** .060 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)

### Cast Aluminum

- **1-5/64 2-3/32 1-1/4**
- **6 181367** STD Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181368** .020 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181369** .030 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181371** .040 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181372** .060 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)

### Forged

- **1-148 2-1/8 1-1/4**
- **6 181373** STD Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181374** .020 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181375** .030 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181376** .040 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)
- **6 181377** .060 Piston Assembly (1-.148 2-1/8 1-1/4 Grooves)

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**Opt Ring Sets:** (4-1/8 1-1/4) 101211-101215 / (1-3/32 2-1/8 1-1/4 1-5/32) 101216-101219 / (1-.118 2-1/8 1-1/4) 101221-101225

**Optional Ring Sets:** (2-5/32 2-1/8 1-1/4) STD & .030 Only 101226 & 101227 / (3-1/8 1-1/4 1-5/32) STD Only 101228

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**CONTINENTAL ENGINE PARTS:** Tel: 713-864-7084  
Fax: 713-864-5190

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CONTINENTAL ENGINE PARTS: F226/F227

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CONTINENTAL ENGINE PARTS: Tel: 713-864-7084  
Fax: 713-864-5190
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### CONTINENTAL ENGINE PARTS: F226/F227

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<td>Ex Valve (Full 11/32&quot; Stem / .406&quot; Grv To Tip / 1.328&quot; Head)</td>
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(1)12 - 301138 Valve Seals Recommended
### CONTINENTAL ENGINE PARTS: F226/F227

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<td>Cam Gear, F400H403 (Hardened / 56 Tooth)</td>
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<td>Cam Gear, F400H406 (Hardened / 56 Tooth)</td>
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<td>Cam Gear, F400H418, Bearing Type Idler (Hardened / 56 T)</td>
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<td>Cam Gear, F209H203 (56 Tooth)</td>
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<td>Crank Gear, F226H202 (Hardened / 28 Tooth)</td>
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<td>Crank Gear, F600H317 (Hardened / 28 Tooth)</td>
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<td>Crank Gear, F400H334 (28 Tooth)</td>
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<td>581292</td>
<td>Idler Gear, F600H321 (50 Tooth / Bearing Type)</td>
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<td>581315</td>
<td>Idler Gear, F400H4101 (55 Tooth)</td>
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<td>Pump Gear, F600H319, Bearing Type Idler (34 Tooth)</td>
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<td>Pump Gear, F209H202, Bearing Type Idler (42 Tooth)</td>
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<td>Chain &amp; Sprocket Kit, Early (1.00&quot; Chain / 1.281&quot; Crank OD)</td>
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<td>Chain &amp; Sprocket Kit, Late (.750&quot; Chain / 1.281&quot; Crank OD)</td>
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<td>Oil Pump (Cast Gear / Screen Mounts Against Pump Cover)</td>
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<td>Oil Pump (Steel Gear / Screen Mounts Against Pump Cover)</td>
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<td>Oil Pump (Cast Gear / Screen Mounts 1 1/2&quot; Below Cover)</td>
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<td>Oil Pump (Steel Gear / Screen Mounts 1 1/2&quot; Below Cover)</td>
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<td>Oil Pump Kit, OEM Pumps w/Cast Drive Gear</td>
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<td>Oil Pump Kit, OEM Pumps w/Steel Drive Gear</td>
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<td>Cast Drive Gear &quot;Use w/Cast Camshafts&quot;</td>
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<td>Steel Drive Gear &quot;Use w/Steel Camshafts&quot;</td>
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<td>Oil Pump Screen (Mounts Against Pump Cover)</td>
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<td>Oil Pump Screen (Mounts On Studs 1 1/2&quot; Below Cover)</td>
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<td>Oil Pump Drive Shaft Support Bushing &quot;Fits in Block&quot;</td>
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<td>Thrust Adjustment Shim Package (.002 &amp; .008 Shims)</td>
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<td>Crankshaft Thrust Plate: Engines w/Front Thrust Bearing</td>
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<td>Cam Plug (1.500&quot;)</td>
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<td>Block Plug (1.375&quot;)</td>
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<td>Water Pump, w/Double Groove Pulley (F400K422 Cast #)</td>
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<td>Thermostat (180 Degree)</td>
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